



PART NUMBER

PFR16-510

DESCRIPTION

REAR BEAM MOUNTING BUSH

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane A Bushes
- 1 x PTFE/Silicone Grease
- 2 x Polyurethane B Bushes
- 2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Lower the rear beam and remove the original rubber bushes, including their outer shells.
2. Thoroughly clean any dirt and corrosion from the bores of the rear beam. Remove any burrs or sharp edges using a suitable file.
3. Insert the larger **A-Bush** into the rear beam as shown in Figure 1, ensuring that the larger-diameter flange faces outwards, towards the wheel.
4. Apply some of the supplied grease to the bore and end faces of the polyurethane bush.
5. Fit the thinner **B-Bush** onto the exposed end of the **A-Bush**, ensuring that both bushes are fully seated against the rear beam.
6. Insert the stainless steel sleeve through the bore of the bush until it is centred, with the end faces sitting level on both sides.
7. Refit the rear beam to the vehicle and tighten all hardware to the vehicle manufacturer's recommended torque settings.



OUTSIDE OF CAR

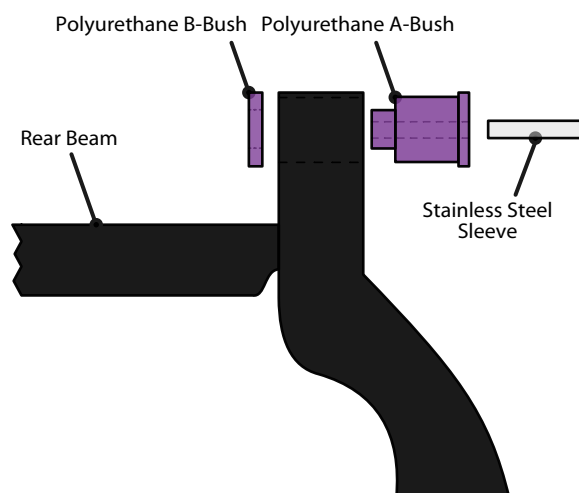


Figure 1 - how the polyurethane bush fits in the rear beam (top view)